

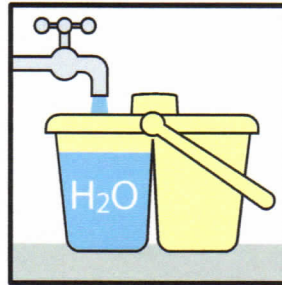


SAFETY FLOORING CLEANING GUIDE

ROUTINE CLEANING



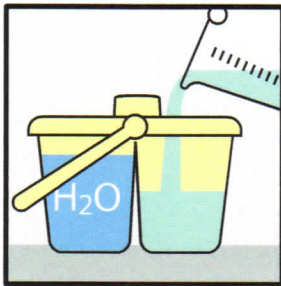
1. Sweep up dust and dirt, remove large debris.



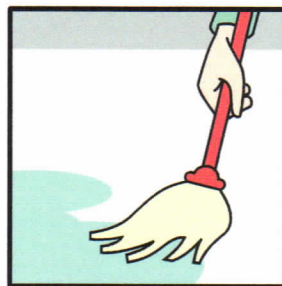
2. Fill one half of double bucket with warm water.



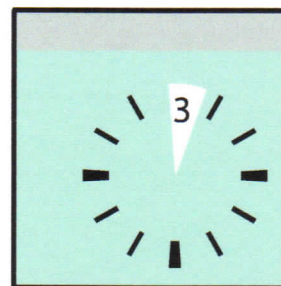
3. Dilute AltroClean 44™ or equivalent alkaline cleaner to correct dilution.



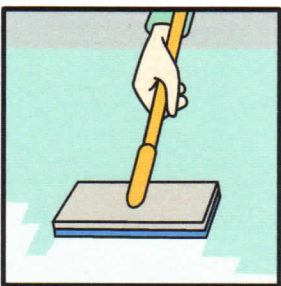
4. Pour diluted cleaner into other half of double bucket.



5. Apply cleaner to floor using a mop.



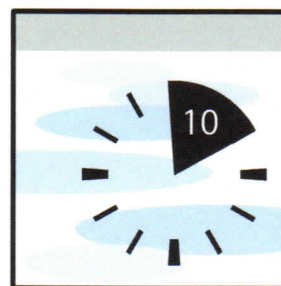
6. Leave cleaner on the floor for a few minutes to allow solution to break up dirt.



7. Scrub the floor with a deck scubber or Altro UniPad cleaning pad attached to multi-mop handle.



8. Rinse the floor using a mop and the clean water from the double bucket.



9. Allow to dry.

- Scrub with a brush (broom or machine).
A scrubbing action is essential to enable soil to be dislodged.
- It is important to absorb the dirty water before rinsing.
- Remove the dirty water with either a mop or a wet vacuum machine.
- Rinse the floor thoroughly with hot or cold water.
- Vacuum or mop up excess water and leave to dry.

Minimizing cleaning costs:

Regular upkeep with suitable products ensures Altro Transflor stays clean. If maintenance is allowed to become sporadic, it is possible to restore flooring using the scrub method, applying very concentrated cleaning agent solutions.

In all cases a compromise has to be struck between the cost and the standard of cleanliness required.

Example of combined cleaning cycles:

- Aisles swept or vacuumed every day.
- Aisles wet cleaned every week.
- Major overall clean every three months including treatment of stains.

CLEANING AGENTS

Cleaning agents composition can vary widely. They may be designed to remove specific soilings, or be formulated dependent on the risks posed in terms of health and safety, damage to the environment, or the flooring itself.

Alkaline cleaning agents are best suited to the cleaning of buses and coaches and they will generally deal with the majority of soils.

The composition of a cleaning product suitable for cleaning Altro Transflor flooring would be as follows:

Surfactant:	2-7% w/w.
Non-caustic alkali:	2-6% w/w.
*pH (conc.):	12-13
pH (10%w/w solution.):	10-12
Solvent:	None
Caustic alkali:	None
Phosphate:	None
Ammonia:	None
Perfume:	Optional

***PH 12-13 will give the best results, when correct dilution ratio is observed. Care must be taken that the cleaning agent is thoroughly removed in the rinsing operation, otherwise this may lead to the flooring performance being degraded.**

Altro 44 Cleaner	Altro Transflor	USA 800-382-0333 CAN 800-565-4658
Savolite Savgreen	Compass Concepts Inc.	USA 800-543-6033
Johnson Break-Up	S.C Johnson	USA 800-558-2332
Center Cut	The Butcher Co.	USA 800-225-9475
Super Grease Buster	Hillyard Inc.	USA 800-365-1555
Taski Profi	Lever Industrial Co.	USA 800-827-5427

Rinsing

Care must be taken to rinse the flooring thoroughly with hot or cold water. Vacuum or mop up excess water and allow to dry.